

Abstract

A machine for forming filled sealed pouches from a continuously moving sealable web of material includes a first sealing station for forming a longitudinal seal along a side edge of the web, and a horizontal sealing station for forming a plurality of transverse seals in the web. The horizontal sealing station includes a pair of conveyors each carrying jaws that mate along a sealing path to form the transverse seals. A method of forming filled sealed pouches from a continuously moving sealable web of material is also described.